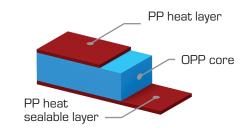


COEXTRUDED BIAXIALLY ORIENTED PP FILM

Description and Application

- Both-side heat sealable
 Wrapping of various food products, confectioneries, meat products, textiles, etc.
- Excellent optical properties (gloss, haze) and slip properties (tailored for high slip perfomance)
- Improved barrier properties (moisture, odor) and antiblocking properties





TECHNICAL DATA

PROPERTIES	TEST METHOD	UNITS	TYPICAL VALUES	
Nominal thickness	DIN 53370	μm	21	
tolerance	ט/פפני אווע	%	+-5	
Unit weight		g/m²	19,6	
tolerance	Internal method	%	+-5	
Yield		m²/kg	51,0	
Tensile strength			400	
MD (min.)		N/mm²	130 250	
TD (min.)				
Elongation at break	DIN EN ISO		000	
MD (max.)	527-1/3	%	200 65	
TD (max.)				
Elasticity modulus		N/mm²	2700	
MD (min.)		IN/ IIIIII ⁻	2700	
Water vapour	ASTM F 1249			
permeability (max.)	23°C, 85% r.h.	$g/m^2.24h$	1,4	
	38°C.90% r.h.		3,0	
Oxygen permeability (max.)	DIN 53380	cm3/m2.24h.	2250	
	23%. 0% r.h.	0,1MPa		
Dynamic coefficient				
of friction - film/film	ASTM D 1894	-	0,3	
out / out side				
Seal temperature range	Internal method	°C	110 - 140	
Seal strength (min.)	120°C, 1,0s, 0,3MPa	N/15mm	2,0	
Shrinkage				
MD (min.)	130°C. 15min.	%	4,2	
TD (min.)			4,2	
Gloss (20°) (min.)	ASTM D 2457	%	90	
Haze (max.)	ASTM D 1003	%	3,0	

^{*} After production * * After storage * * * Typical values

tatrafan.com Edition: January 2017



COEXTRUDED BIAXIALLY ORIENTED PP FILM

HANDLING AND STORAGE

The product does not present special safety requirements during handling and storage. In order to maintain their properties and to ensure good processability, the film should be stored avoiding high humidity and high temperature conditions. Do not exceed an ambient temperature of 40° C (transport temperature beetween (-20 + 30)°C and relative humidity of 80%. The product should be protect away from direct sunlight and heat (steam lines or other). Take measures against electrostatic discharges – the film will accumulate electrostatic charge of the web – it could by cause an electrical spark (ignition source). Keep away from source of ignition. Use with adequate ventilation.

General notes:

Do not handle or store near an open flame, sources of the heat orignition. Store in cool, dry area, away from direct heat or sunlight (Film for food packaging applications keep away from hazardous chemicals). Film properties are guaranteed for 6 month from the date of production.



	Bobbin			
кхт	Length (m)	Core diameter (mm)	Outside diameter (mm)	
21	3300	76,8	310	

*Standard

ENVIRONMENT

When disposed of under orderly conditions no environmental damage effects occur. During burning under free air conditions only CO2, CO and water arise. Does not contain additives based on heavy metals (Cd,PB,HG,Cr). This product is expected to persist.

OTHER INFORMATION

This information and recommendation is based on Terichem's best knowledge and belief accurate and reliable as of the date indicated.

However, no representation, waranty or guarantee is made with regards to accuracy, reliability or completeness. Conditions of use of the material are under the control of the user, therefor it is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use.



059 21 Svit Slovakia tel.:+421 52 715 3285

fax:+421 52 7 15 3285 fax:+421 52 715 2303 mail: sales@tatrafan.com